

| Qty -01 | Qty -02 | Qty -03 | Qty -04 | Part Number | Description |
|---------|---------|---------|---------|---------------|-----------------------------|
| X | | | | D412-694-01 | DOOR ASSEMBLY |
| | X | | | D412-694-02 | DOOR ASSEMBLY |
| | | X | | D412-694-03 | DOOR ASSEMBLY |
| | | | X | D412-694-04 | DOOR ASSEMBLY |
| 1 | | | | D3109-041 | BRACKET ASSEMBLY ("ROLLER") |
| | 1 | | | D3109-042 | BRACKET ASSEMBLY ("ROLLER") |
| | | 1 | 1 | D3110-1 | ESCUTCHEON |
| | | 1 | 1 | D3110-3 | HANDLE |
| 1 | 1 | | | D3110-5 | HANDLE ASSEMBLY |
| | | 1 | 1 | D3111-041 | PLATE ASSEMBLY |
| | | 2 | 2 | D3112-1 | GUIDE |
| | | 1 | 1 | D3113-1 | SPRING |
| | | 1 | 1 | D3114-1 | PIVOT |
| 1 | 1 | | | D3115-1 | BRACKET |
| | | 1 | 1 | D3116-5-0680 | SEAL |
| 1 | 1 | | | D3116-7-0680 | SEAL |
| 1 | 1 | | | D3116-9-0770 | SEAL |
| | | 1 | 1 | D3116-11-0180 | SEAL |
| | | 1 | | D3119-041 | COVER ASSEMBLY |
| | | | 1 | D3119-042 | COVER ASSEMBLY |
| | | 1 | | D3120-1 | COVER |
| | | | 1 | D3120-2 | COVER |
| | | 1 | | D3120-3 | COVER |
| | | | 1 | D3120-4 | COVER |
| 2 | 2 | | | D3121-041 | BRACKET ASSEMBLY ("ROLLER") |
| 1 | | | | D3121-043 | BRACKET ASSEMBLY ("ROLLER") |
| | 1 | | | D3121-044 | BRACKET ASSEMBLY ("ROLLER") |
| 1 | | | | D3121-045 | BRACKET ASSEMBLY ("ROLLER") |
| | 1 | | | D3121-046 | BRACKET ASSEMBLY ("ROLLER") |
| 1 | 1 | | | D3122-1 | LEVER |
| 2 | 2 | | | D3123-1 | CAM |
| 1 | 1 | | | D3124-1 | HOOK |
| 1 | 1 | | | D3124-2 | HOOK |
| | | 1 | 1 | D3125-1 | LEVER |
| | | 1 | 1 | D3125-3 | LEVER |
| | | 1 | 1 | D3125-5 | LEVER |
| | | 1 | 1 | D3125-7 | LEVER |
| 1 | 1 | | | D3126-1 | BRACKET ("SLIDER") |
| 1 | 1 | | | D3126-3 | BRACKET ("SLIDER") |
| 5 | 5 | | | D3126-5 | BRACKET ("SLIDER") |
| 1 | 1 | | | D3127-1 | SPACER |
| | | 1 | 1 | D3128-1 | SHIM |
| | | 2 | 2 | D3129-1 | LEVER |
| | | 2 | 2 | D3130-1 | CLEVIS BASE |
| | | 1 | 1 | D3131-1 | STOP |
| 1 | | | | D3132-041 | ROD WELDMENT |
| | 1 | | | D3132-042 | ROD WELDMENT |
| 1 | | | | D3133-041 | ROD WELDMENT |
| | 1 | | | D3133-042 | ROD WELDMENT |
| | | 1 | 1 | D3134-1 | ROD |
| | | 1 | 1 | D3134-3 | ROD |
| 1 | 1 | | | D3135-041 | HANDLE WELDMENT |
| 2 | | | | D3137-041 | BRACKET ASSEMBLY ("ROLLER") |
| 1 | | | | D3138-1 | COVER |
| | 1 | | | D3138-2 | COVER |
| 1 | 1 | | | D3139-1 | GUARD |
| 1 | | | | D3139-3 | GUARD |
| | 1 | | | D3139-4 | GUARD |
| 1 | | | | D3140-05 | DOOR |
| | 1 | | | D3140-06 | DOOR |

| Qty -01 | Qty -02 | Qty -03 | Qty -04 | Part Number | Description |
|---------|---------|---------|---------|--------------|------------------|
| | | 1 | | D3140-07 | DOOR |
| | | | 1 | D3140-08 | DOOR |
| 2 | 2 | | | D3141-1 | SPRING |
| | | 1 | | D3142-041 | WINDOW ASSEMBLY |
| | | | 1 | D3142-042 | WINDOW ASSEMBLY |
| | | 1 | 1 | D3143-1 | CLEVIS |
| | | 3 | 3 | D3143-3 | CLEVIS |
| | | 1 | 1 | D3144-1 | DOUBLER |
| 1 | 1 | | | D3144-3 | DOUBLER |
| | | 1 | 1 | D3144-5 | DOUBLER |
| | | 1 | 1 | D3144-7 | DOUBLER |
| 1 | 1 | | | D3144-9 | DOUBLER |
| 1 | 1 | | | D3144-11 | DOUBLER |
| 1 | 1 | | | D3144-13 | DOUBLER |
| | | 1 | | D3145-1 | HINGE BRACKET |
| | | | 1 | D3145-2 | HINGE BRACKET |
| | | 1 | | D3146-1 | HINGE BRACKET |
| | | | 1 | D3146-2 | HINGE BRACKET |
| | | 2 | 2 | D3147-1 | PIN |
| 2 | 2 | | | D3148-1 | CLEVIS |
| | | 2 | 2 | D3149-1 | STRIKER PLATE |
| | | 2 | 2 | D3150-1 | GUIDE |
| 1 | 1 | | | D3151-041 | DOUBLER ASSEMBLY |
| 1 | | | | D3152-041 | BRACKET ASSEMBLY |
| | 1 | | | D3152-042 | BRACKET ASSEMBLY |
| | | 1 | 1 | D3154-1 | KEY |
| 1 | 1 | | | D3155-041 | BRACKET ASSEMBLY |
| 1 | 1 | | | D3155-042 | BRACKET ASSEMBLY |
| 2 | 2 | | | D3156-1 | BRACKET |
| | | 2 | 2 | D3157-1 | SPACER |
| | | 3 | 3 | D3159-041 | BRACKET ASSEMBLY |
| | | 1 | | D3159-043 | BRACKET ASSEMBLY |
| | | | 1 | D3159-044 | BRACKET ASSEMBLY |
| 12 | 12 | | | D3162-041 | BRACKET ASSEMBLY |
| 1 | | | | D3163-041 | COVER ASSEMBLY |
| | 1 | | | D3163-042 | COVER ASSEMBLY |
| 12 | 12 | | | AN525-10R6 | SCREW |
| 8 | 8 | 4 | 4 | AN525-10R7 | SCREW |
| | | 72 | 72 | AN960JD4 | WASHER |
| | | 4 | 4 | AN960JD6L | WASHER |
| 6 | 6 | 2 | 2 | AN960JD8 | WASHER |
| 18 | 18 | | | AN960JD10L | WASHER |
| 19 | 19 | 28 | 28 | AN960JD10LL | WASHER |
| 2 | 2 | 12 | 12 | AN960JD416L | WASHER |
| 85 | 85 | 50 | 50 | BSP45 | RIVET |
| 2 | 2 | 8 | 8 | CR3212-4-3 | RIVET |
| 12 | 12 | | | CR3213-4-3 | RIVET |
| | | 8 | 8 | FW4-032 | WASHER |
| | | 16 | 16 | FW10-032 | WASHER |
| | | 2 | 2 | MS20392-1C11 | PIN |
| 2 | 2 | 2 | 2 | MS20392-2C9 | PIN |
| | | 7 | 7 | MS20392-2C15 | PIN |
| 2 | 2 | | | MS20392-2C17 | PIN |
| 2 | 2 | | | MS20392-3C21 | PIN |

| Qty -01 | Qty -02 | Qty -03 | Qty -04 | Part Number | Description |
|---------|---------|---------|---------|----------------|------------------------|
| 8 | 8 | | | MS20426AD3 - 3 | RIVET |
| 20 | 20 | | | MS20426AD4 | RIVET |
| | | 72 | 72 | MS20600AD4 | RIVET |
| A/R | A/R | | | MS20995-C20 | LOCKWIRE |
| | | 2 | 2 | MS21042L06 | NUT |
| 6 | 6 | 2 | 2 | MS21042L08 | NUT |
| | | 5 | 5 | MS21042L3 | NUT |
| 4 | 4 | | | MS21072-L3 | NUTPLATE |
| 6 | 6 | 11 | 11 | MS24665-151 | COTTER PIN |
| | | 2 | 2 | MS24693-S51 | SCREW |
| 4 | 4 | | | MS24693-S271 | SCREW |
| 4 | 4 | | | MS24694-C5 | SCREW |
| | | 2 | 2 | MS24694-S4 | SCREW |
| 6 | 6 | | | MS24694-S5 | SCREW |
| 18 | 18 | | | MS24694-S50 | SCREW |
| | | 4 | 4 | MS24694-S54 | SCREW |
| | | 2 | 2 | MS24694-S58 | SCREW |
| | | 2 | 2 | MS24694-S60 | SCREW |
| | | 2 | 2 | MS25281-R6 | CLAMP |
| 2 | 2 | 2 | 2 | MS27039-1-05 | SCREW |
| 14 | 14 | 10 | 10 | MS27039-1-06 | SCREW |
| 13 | 13 | 6 | 6 | MS27039-1-08 | SCREW |
| | | 2 | 2 | MS35206-231 | SCREW |
| 2 | 2 | | | MS35275-233 | SCREW |
| 2 | 2 | | | MS35649-264 | NUT |
| | | 4 | 4 | MS35650-305T | NUT |
| 2 | 2 | | | MS35650-3252 | NUT |
| 2 | 2 | 3 | 3 | MS51859-7 | WASHER |
| | | 4 | 4 | NAS1169-10L | WASHER |
| | | 15 | 15 | NAS388-6-8P | SCREW |
| | | 15 | 15 | NAS391B6P | WASHER |
| 7 | 7 | | | NAS43DD3-10 | SPACER |
| 6 | 6 | | | NAS43DD3-14 | SPACER |
| | | 2 | 2 | NAS43DD3-40 | SPACER |
| | | 12 | 12 | SL607-06-9S | INSERT |
| 55 | 55 | 21 | 21 | 80-005-2-8 | INSERT (OR SL2052-3-4) |

GENERAL NOTES:

- FOR ADJUSTMENT OF LOCKING MECHANISM PRIOR TO DOOR ASSEMBLY, SET AT UNLATCH POSITION AND ADJUST SCREW INWARD UNTIL -147 HOOK RESTS AGAINST CUTOUT SHOWN IN VIEW N.
- IF REQUIRED, NOTCH D3125-1 LEVER (REF) TO CLEAR THE D3130-1 CLEVIS BASE (REF, 2 PLACES) TO ALLOW FOR FULL TRAVEL OF THE LEVER.
- HOLES AND PARTS TO BE LOCATED PER DRILLING JIGS, B30-23000-01J (FOR -01 DOOR ASS'Y) OR B30-23000-02J (FOR -02 DOOR ASS'Y)
- INSTALL INSERTS PER PREMIER SPECIFICATION 105-11007-100. LOCATE TO MATCH HOLE PATTERN OF MATING PARTS.
- MAKE WINDOW OPENINGS SO THAT WINDOW WILL POP-OUT WITH 35-55 lbs AT LOWER CORNERS.
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- ALL DIMENSIONS ARE IN INCHES

SUPERCEDED BY

Rev. B 04.11.24

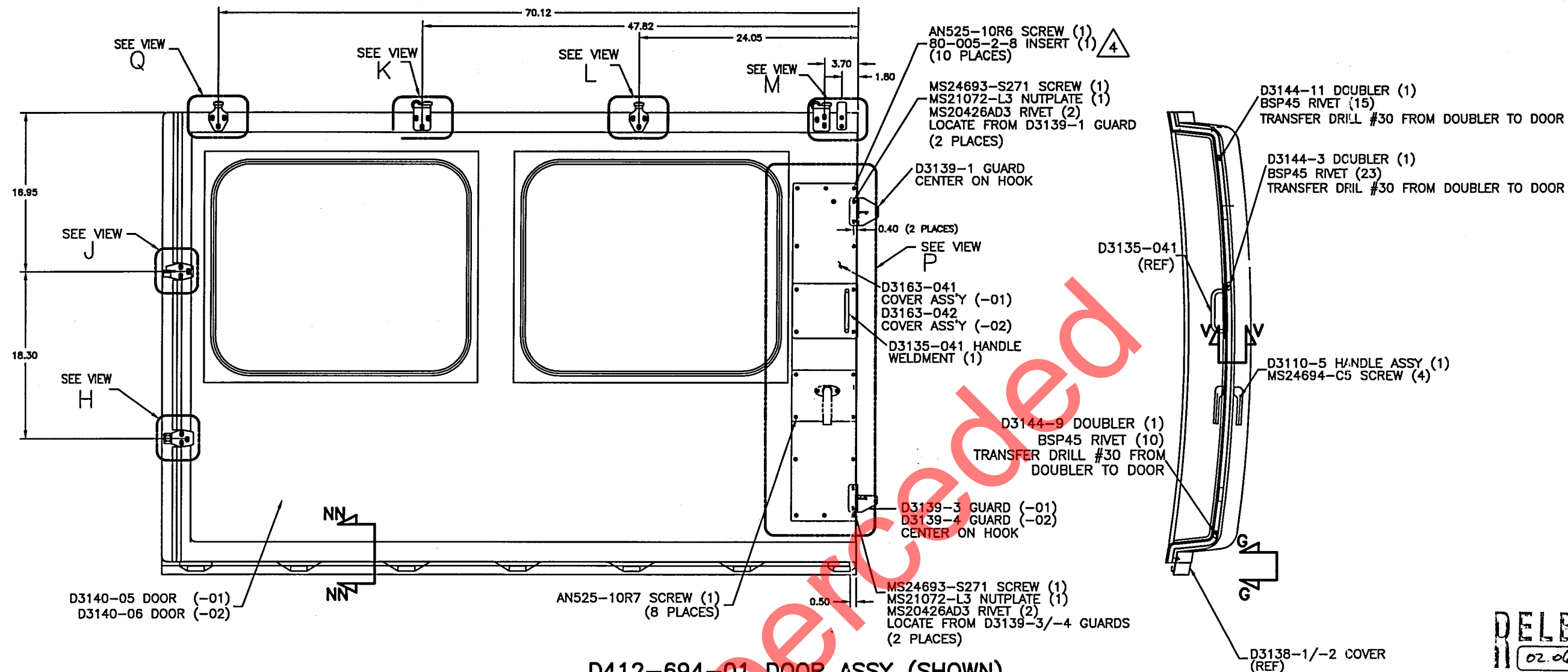
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| A | 02.05.21 | NEW ISSUE |
| DESIGN | CP | DRAWN BY CP |
| CHECKED | # | APPROVED |
| DATE | 02.05.21 | TITLE |
| | | DOOR ASSEMBLY |
| | | REV. A |
| | | SHEET 1 OF 6 |
| | | SCALE |
| | | NTS |

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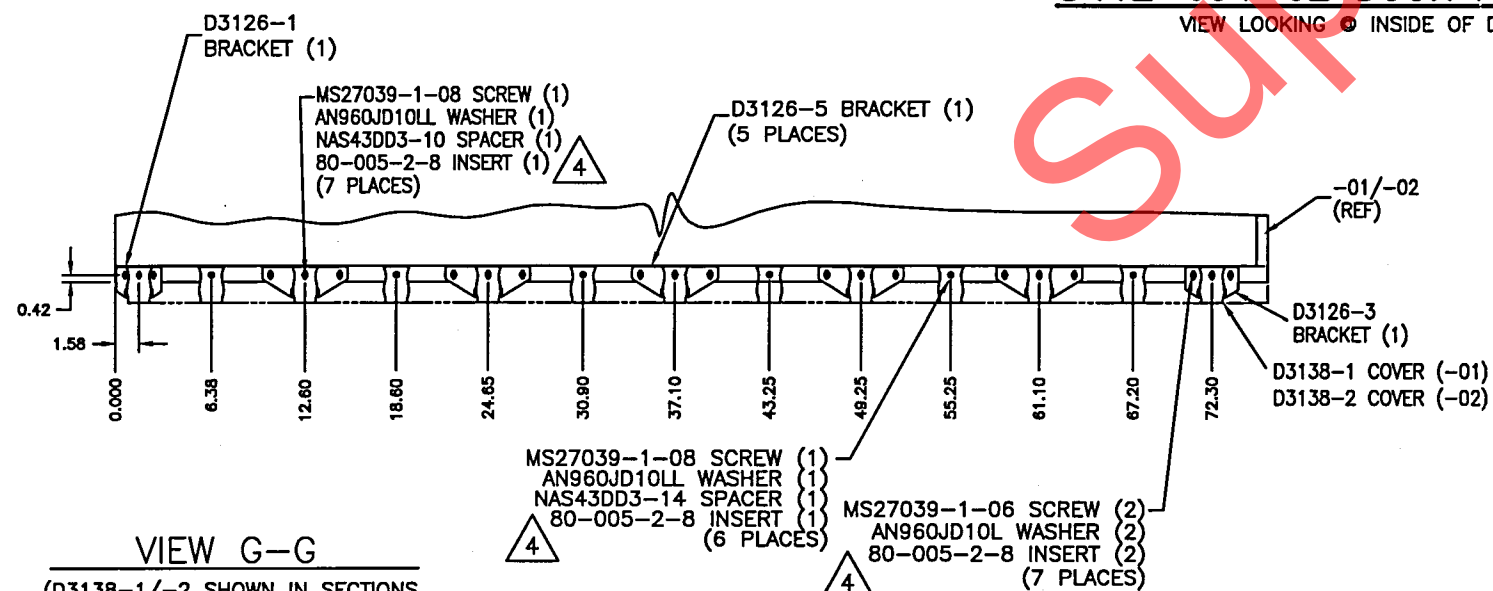
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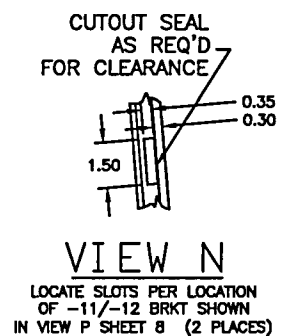
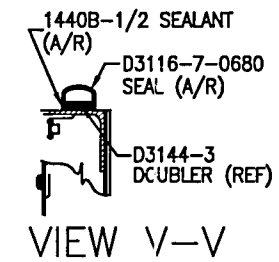
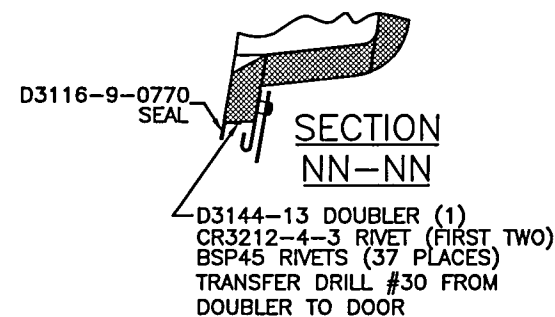









D412-694-01 DOOR ASSY (SHOWN)
D412-694-02 DOOR ASSY (OPP.)
 VIEW LOOKING @ INSIDE OF DOOR

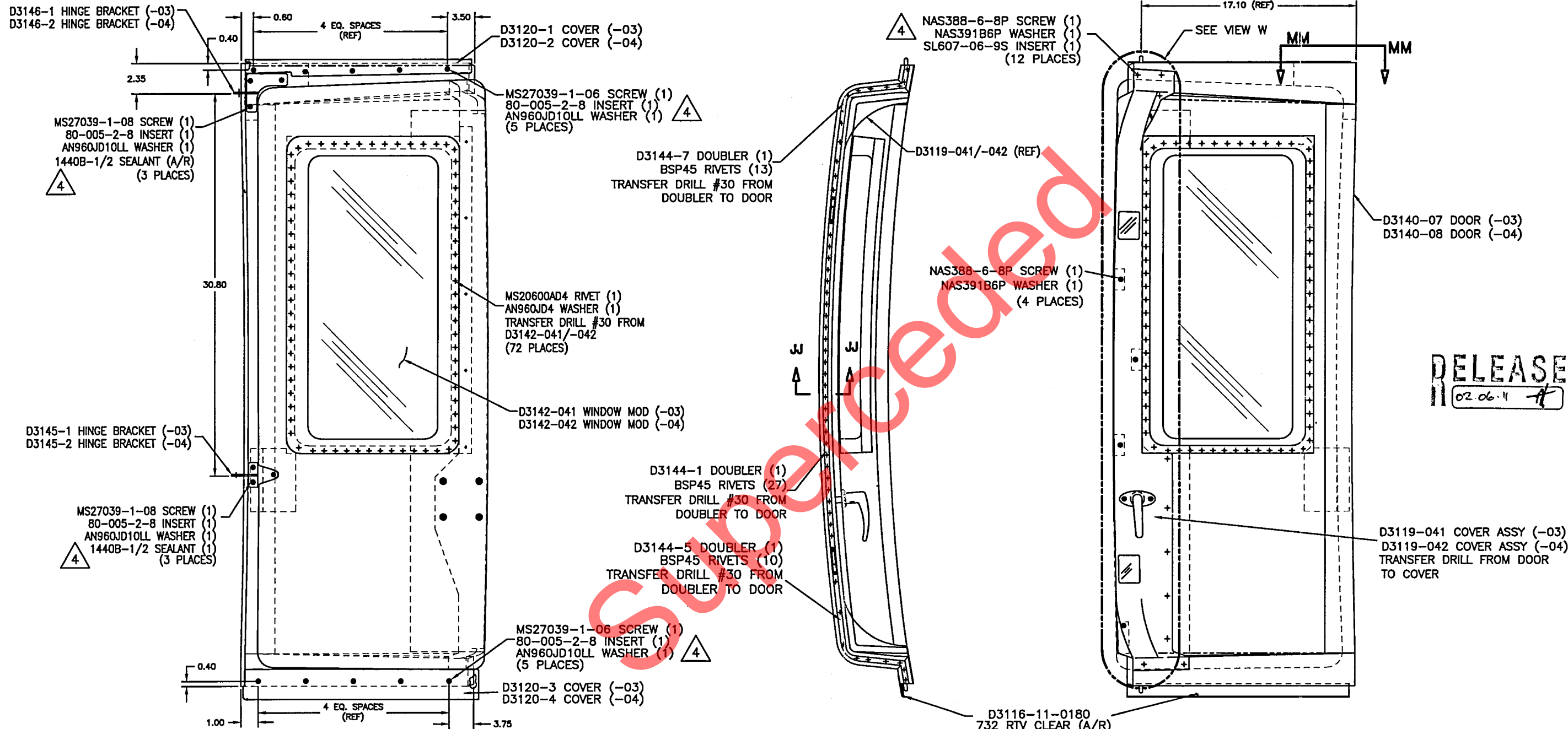


VIEW G-G
 (D3138-1/-2 SHOWN IN SECTIONS
 FOR CLARITY OF HDWR LOCATIONS)



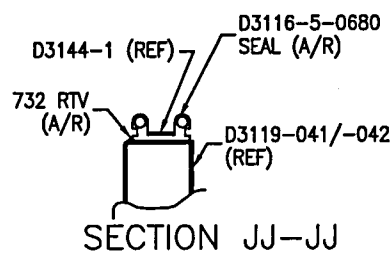
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| | DATE 02.05.21 | | TITLE DOOR ASSEMBLY | | SCALE NTS |
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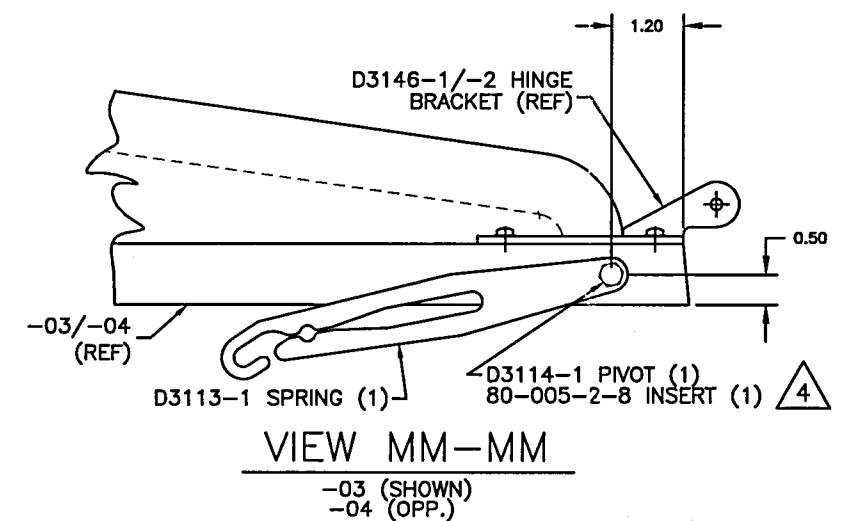
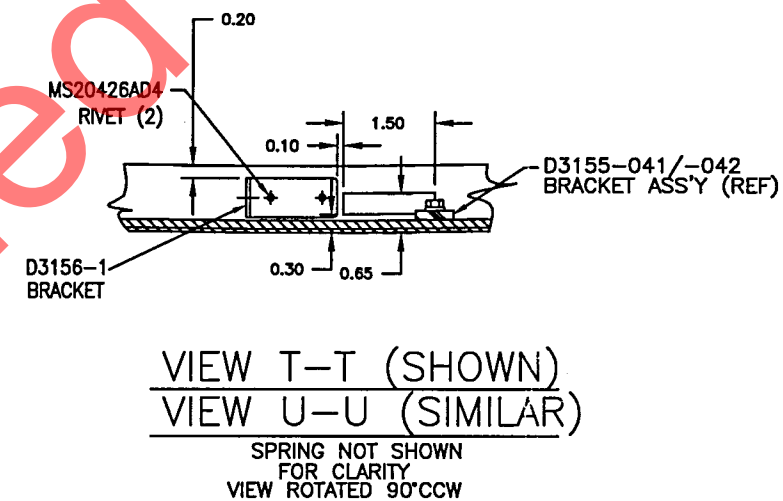
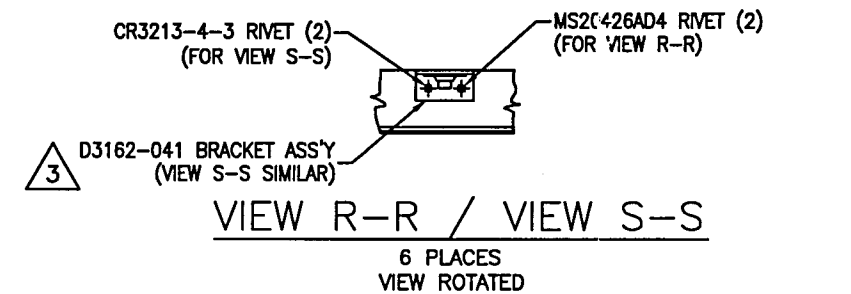
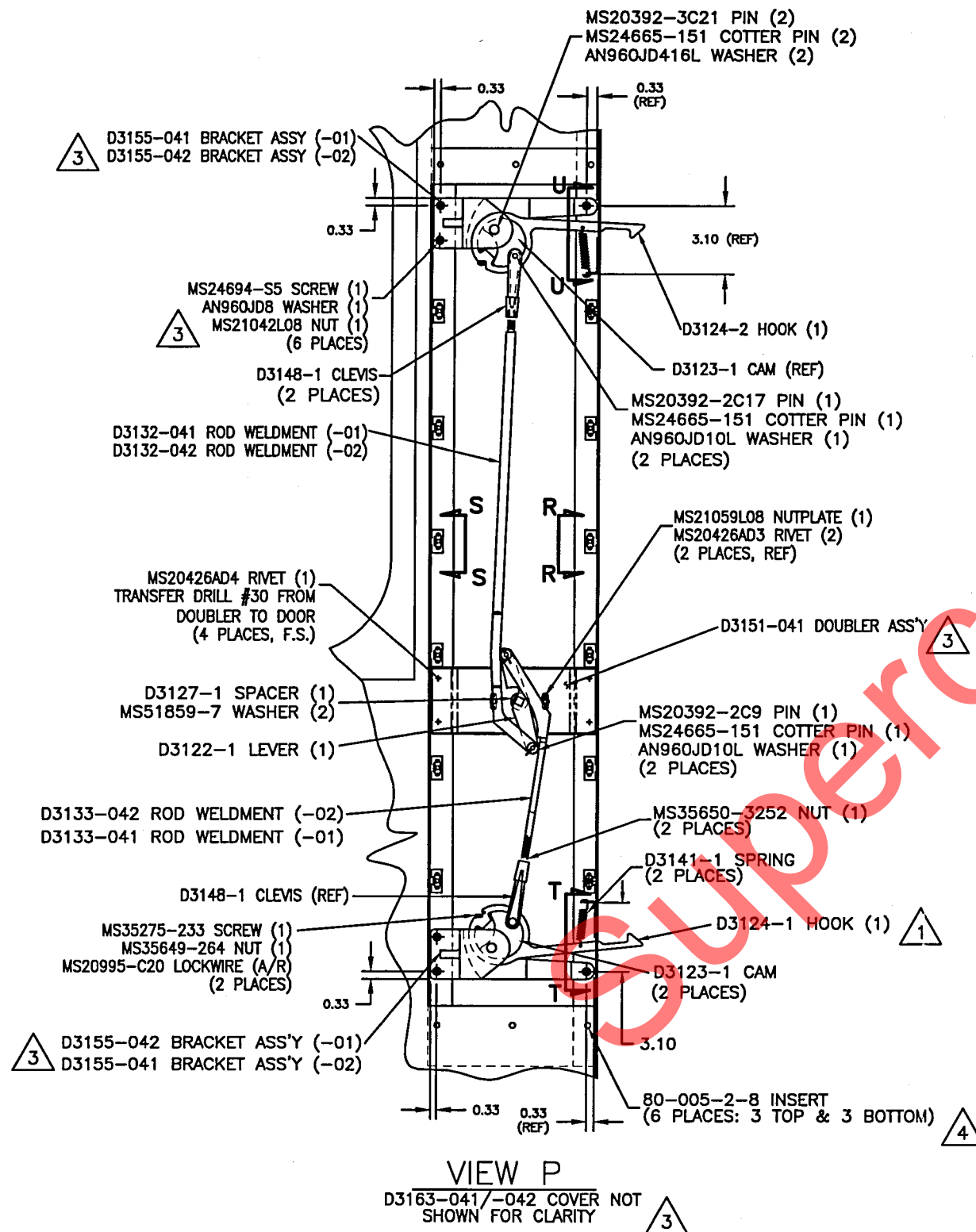


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D412-694-03 DOOR ASSY (SHOWN)
D412-694-04 DOOR ASSY (OPP)

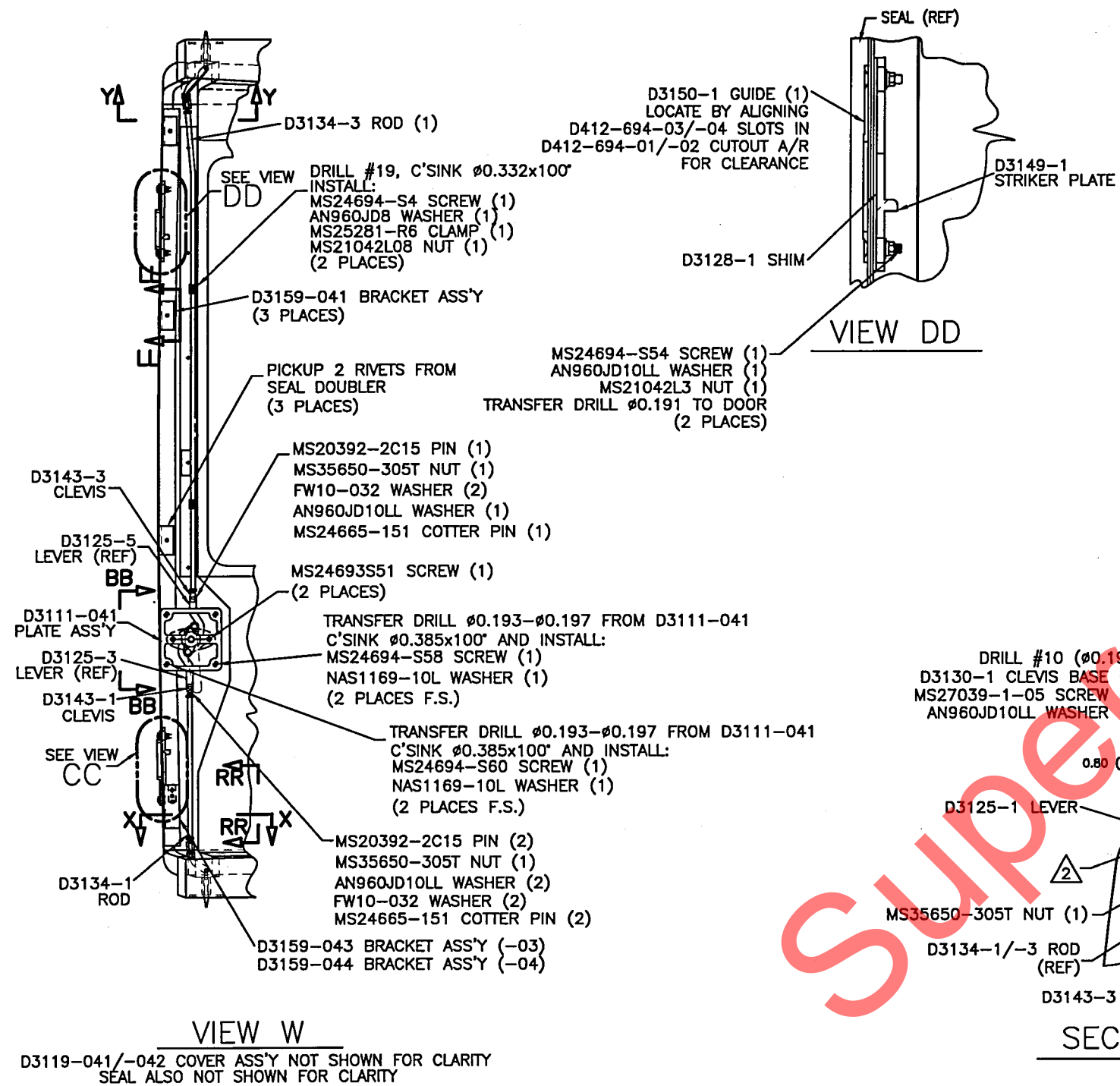


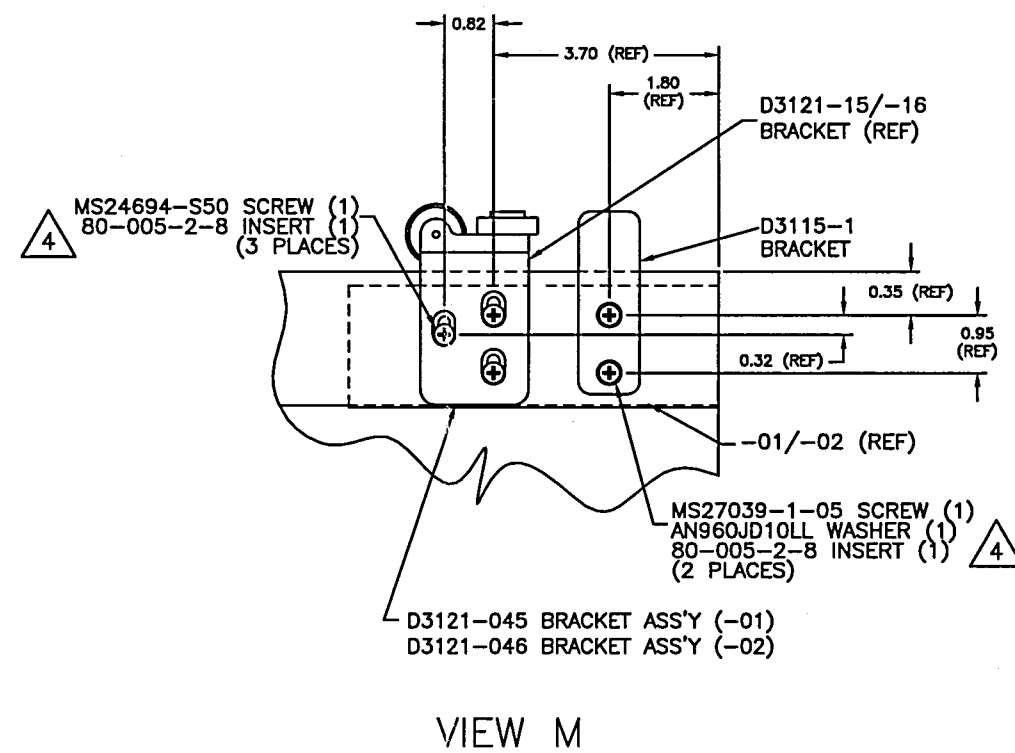
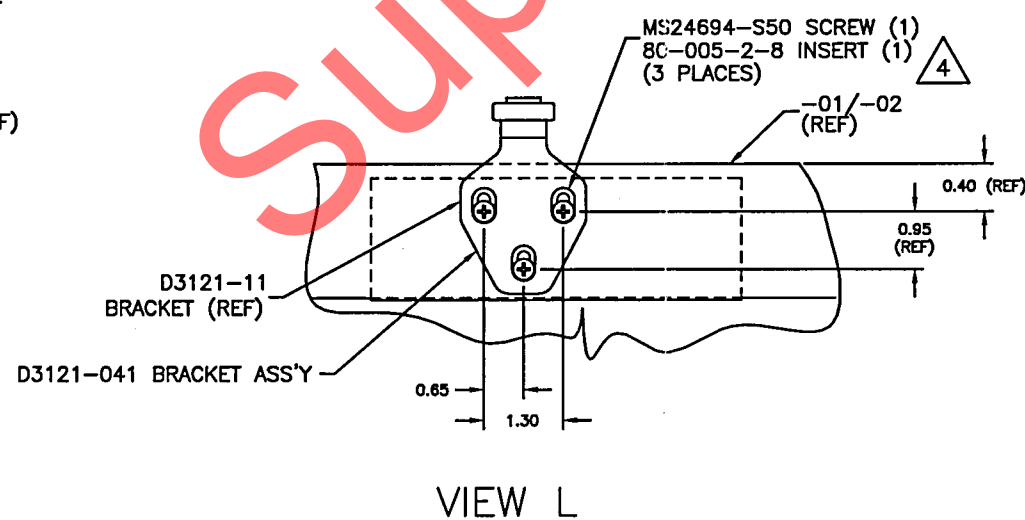
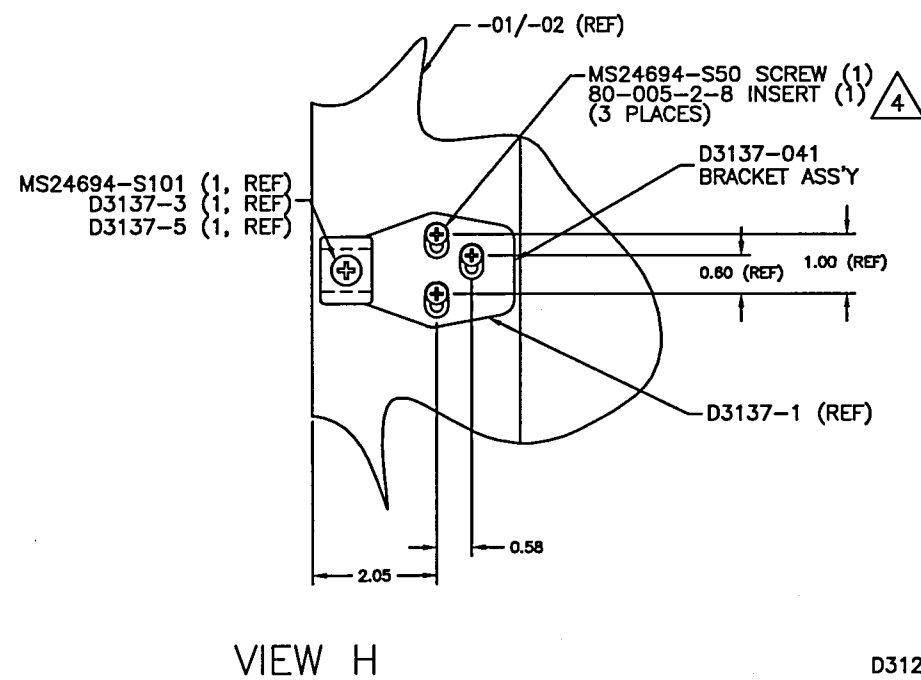
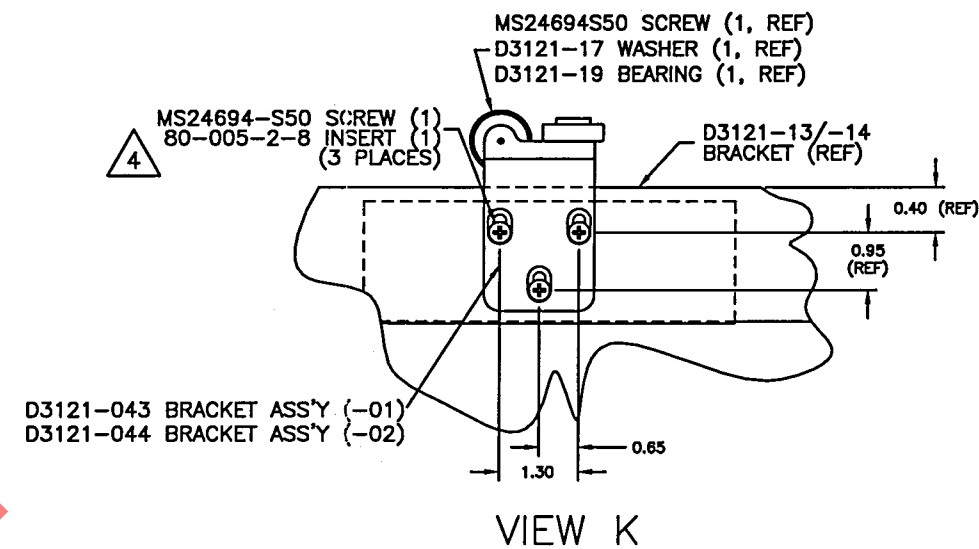
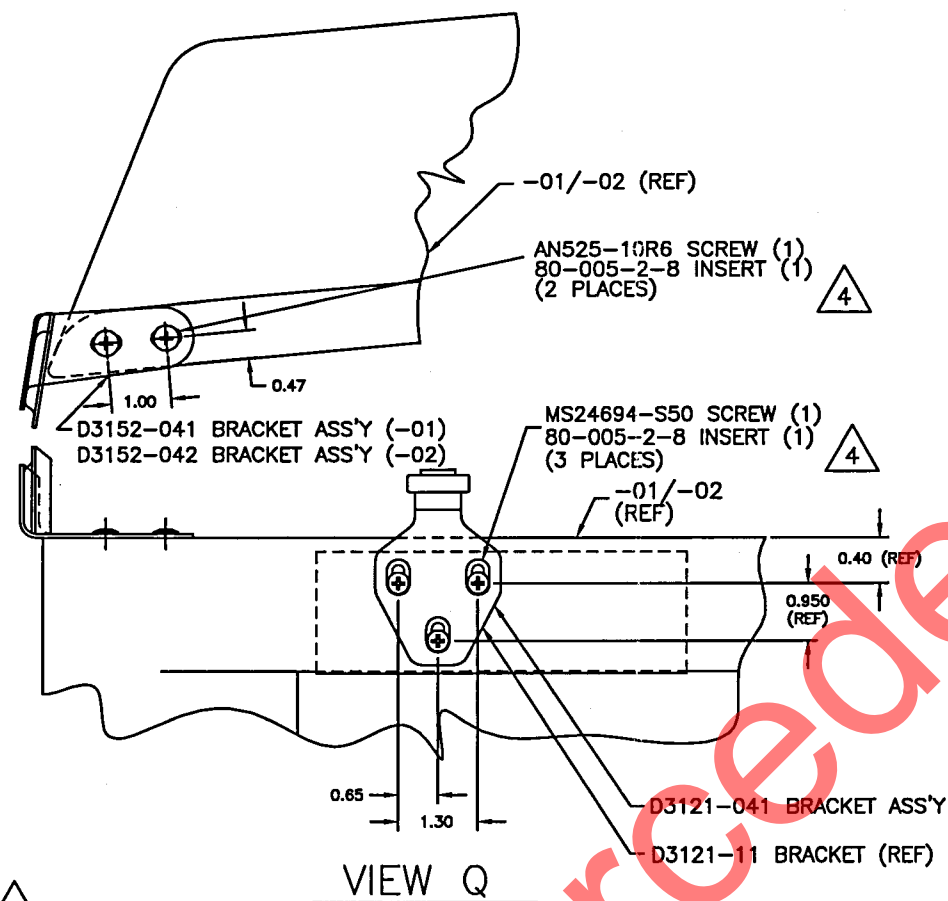
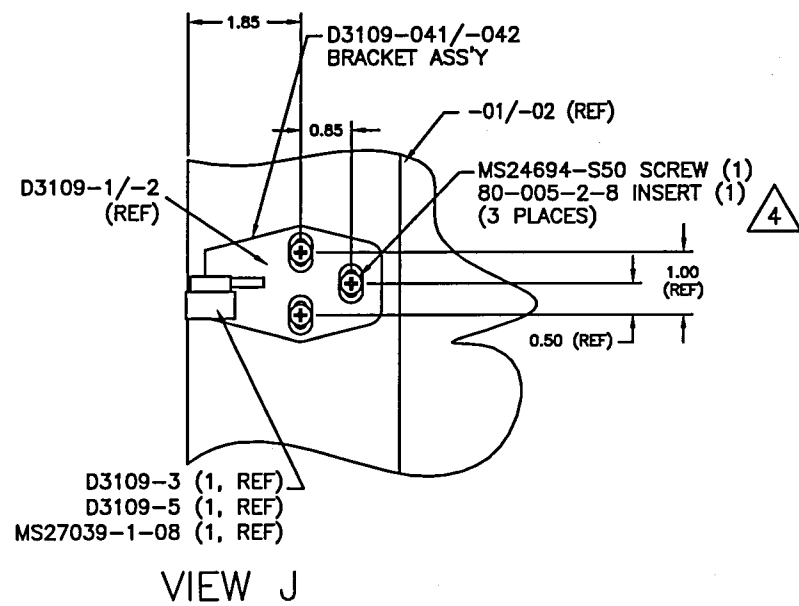
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| DATE 02.05.21 | | TITLE DOOR ASSEMBLY | | SCALE NTS | |



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